

Date: Friday, 02/01/2009 8:40:26 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WASHER
Job Number	: 44350		
Estimate Number	: 13458		
P.O. Number	:	Part Number	: D34175
This Issue	: 02/01/2009 S.O. No. :	Drawing Number	: D3417 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11	Drawing Revision	: D
Previous Run	: 43275	Material	:
Written By	: <u>JLM 09-01-07</u>	Due Date	: 09/01/2009
Checked & Approved By	:	Qty:	60
Comment	: Est Rev:A New issue 08-07-09 JLM Verified By:EC	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRLNR12500	DELRLIN ROUND BAR 1.25"
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Comment: Qty.: 0.0311 f(s)/Unit Total : 0.9324 f(s)  
 Material: Delrin Round Bar Ø1.250  
 (M-DELRLIN-R1.250)  
 Batch: M110236  
 Identify for D3417-3

SD 09/01/04

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA761 Rev: W/A & Dwg D3417 Rev: D

2-Deburr

SD 09/01/04

60

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	----------------------------------------



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SD 09/01/04

60

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JML 09/01/05

60

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 3792

JLM 09/01/05

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 44350

Part Number: D34175

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(60)

Comment: FINAL INSPECTION/W/O RELEASE

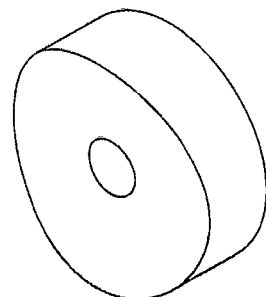
09/01/06

Job Completion

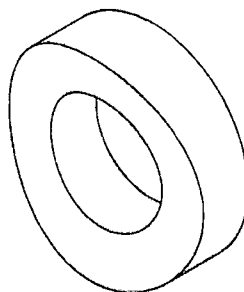


MF 01/07

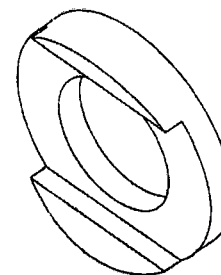
09-01-05



**D3417-1 WASHER**



**D3417-3 WASHER**



**D3417-5 WASHER**



*QSEkh q/m*

**RELEASED**  
06-03-01/14

**NOTES:**

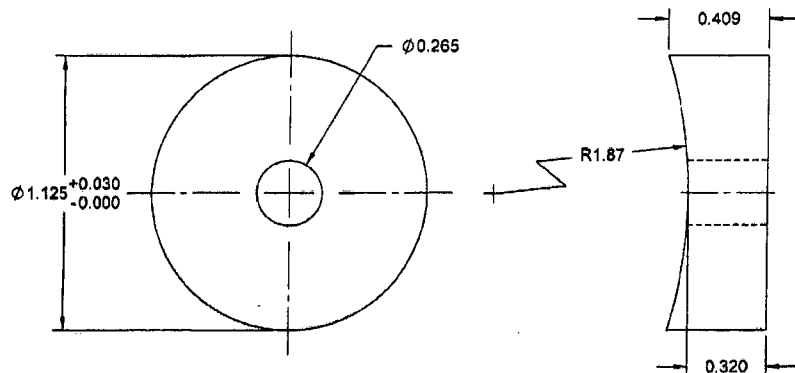
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL, ROD  
REF DART SPEC M-DELIN-R  
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, BAR  
REF DART SPEC M-DELIN-B  
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, SHEET  
REF DART SPEC M-DELIN-S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3417-1, 0.02 lbs  
D3417-3, 0.01 lbs  
D3417-5, 0.01 lbs

D	ADD -5 WASHER (ZN B2-1, B2-2); REFORMAT TO "B" SIZE & UPDATE TO CURRENT STANDARDS. REASON: INSTALLATION OF NEW TOW RING	AJS	08.07.08
C	REMOVE CBORE, WIDEN	PH	05.08.30
B	CHANGE TO ROUND WASHER	PH	05.06.10
A	NEW ISSUE	PH	05.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	08.07.08		

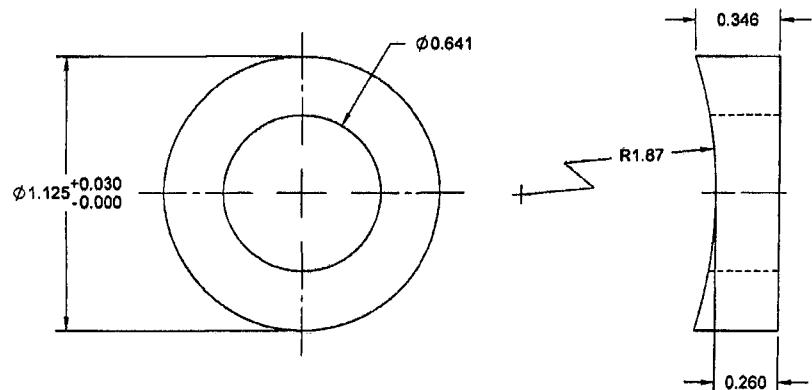
**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3417** REV. D  
SHEET 1 OF 2  
TITLE **WASHER** SCALE **NTS**

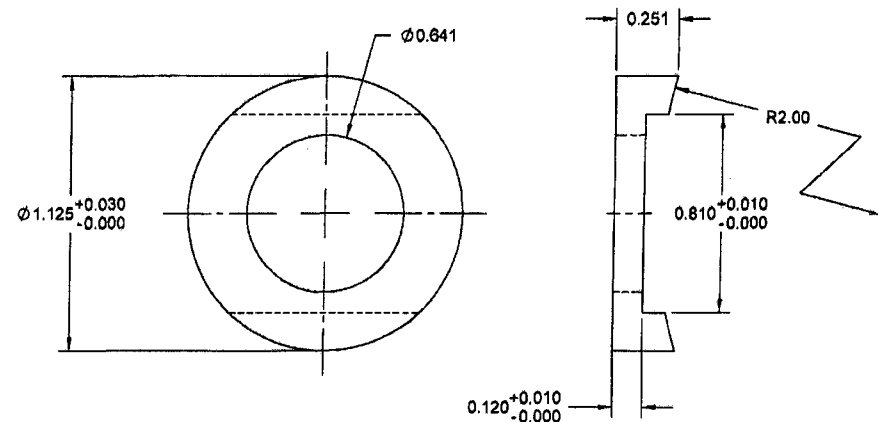
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**D3417-1 WASHER**



**D3417-3 WASHER**



**D3417-5 WASHER**  $\triangle$

**RELEASED**  
08-05-01

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	led		
CHECKED	b	DRAWING NO.	REV. D
MFG. APPR.		<b>D3417</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>WASHER</b>	NTS
DATE	08.07.08	<small>COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

